



MOLOKO

Multiplex photonic sensor for plasmonic-based
Online detection of contaminants in milk

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CNR-ISMN

Food safety in the dairy sector

January 28th, 2021



PROJECT DETAILS

PROJECT REFERENCE: 780839

START/END: Jan 2018 – Jun 2021

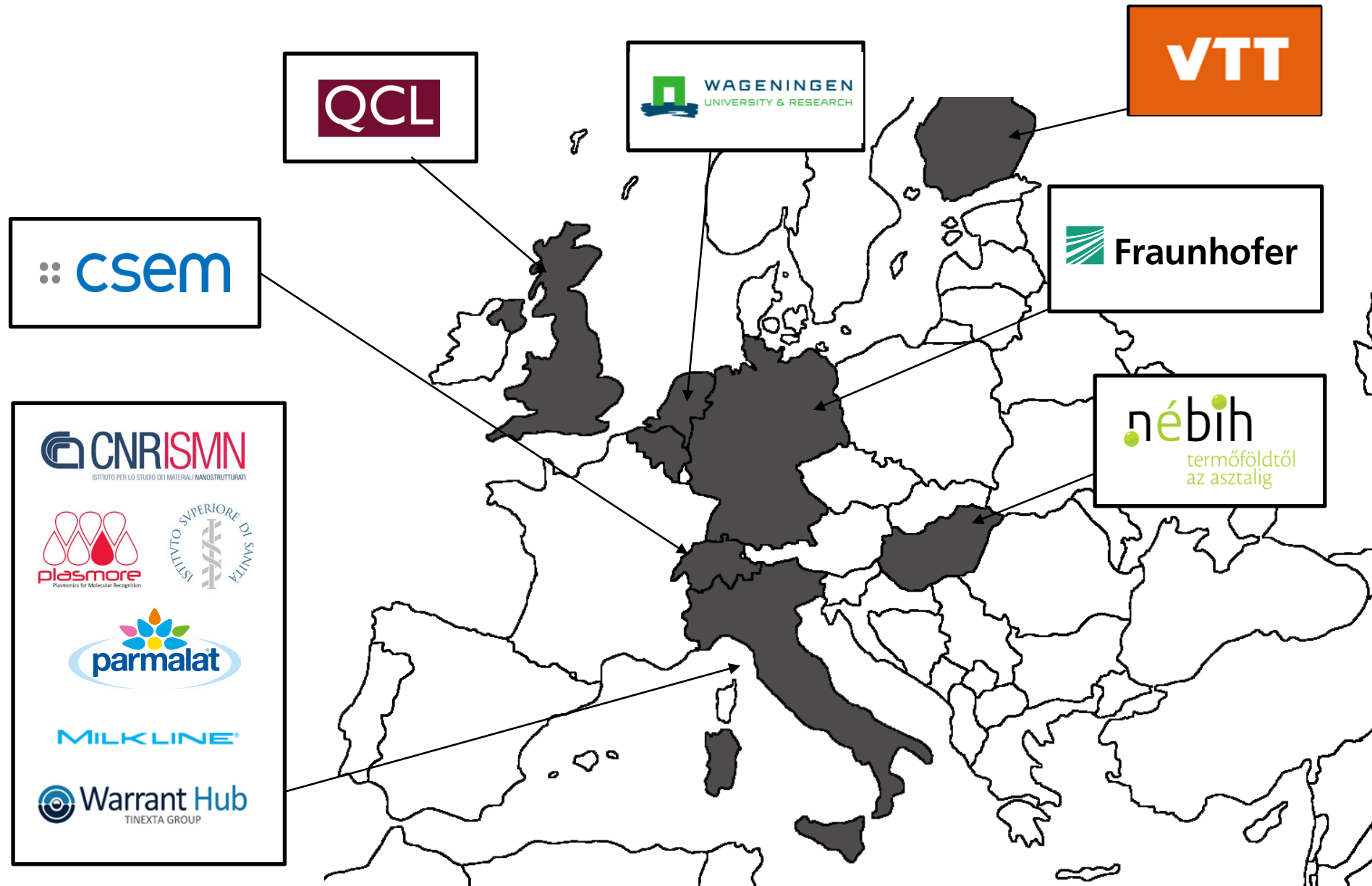
(project extension to be determined)

TOTAL COST: EUR 6,036,381.25

EU CONTRIBUTION: EUR 5,479,159

TOPIC: ICT-30-2017 Photonics KET 2017

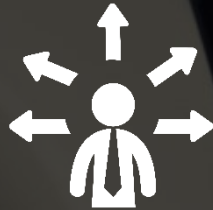
PARTNERS



OBJECTIVES



Manufacturing, implementation and validation of a **self-managing and automatic miniaturized integrated photonic sensor**



Multiplexing quantitative detection of up to 10 analytes: **food safety parameters** and **food quality parameters** (*antibiotics, toxins, antifraud analytes*)



Fast-response on-site monitoring of interest analytes for security and quality within **milk supply chain**



User-friendly, reusable and highly-integrated **opto-microfluidic chip**

OBJECTIVES



Market-placement by direct comparison with respect to commercially-available standard analytical methods and optical biosensors



Possibility to **implement the device as in on-line analyser into milk process stream** by coupling with an (already-existing) automated technological platform for monitoring the whole milk chain



Self-monitoring the safety and quality standards in the value-chain of milk production and distribution directly by both the sector and non-technician operators



Cloud-based traceability given that all measurements can be accessed and tracked consistently along the complete production and delivery chain

AMBITIONS

1

To join the gap between **high sensitive/selective vs fast/handheld/low-cost sensors** for multiplexing on-process diagnostics in food safety.

2

To define **effective and univocal standardization protocol** from farm to fork in the dairy supply chain

3

To **avoid time-dependent interferences** with antibodies and milk fouling on the sensing interface

4

To **increase the overall method sensitivity** and instrument miniaturization

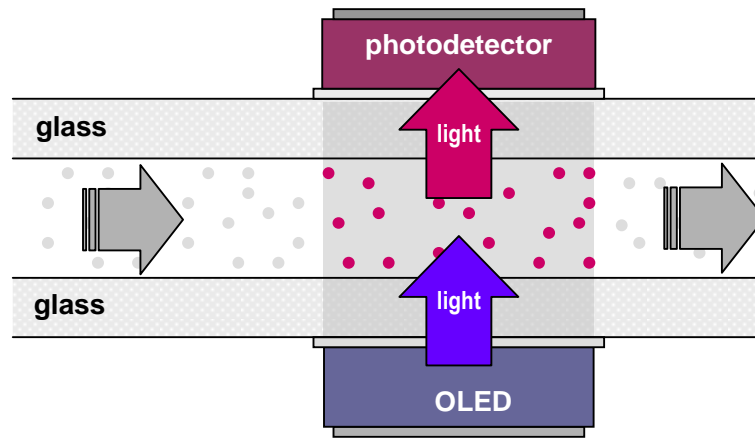
5

To respond to **user-driven specific needs** and new applications

6

To **increase reliability and specificity**

Optomicrofluidic sensor for healthcare diagnosis and food security

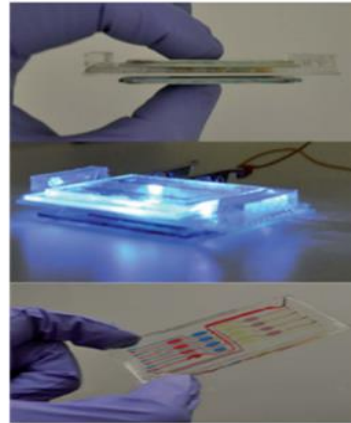
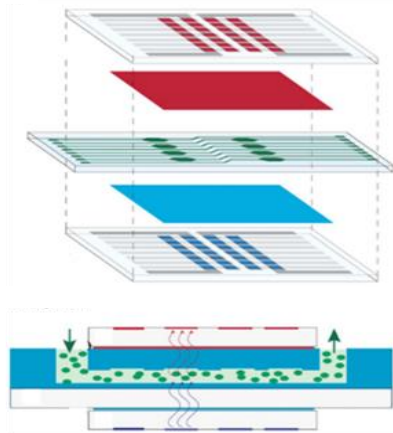


Schematic of a Lab-On-a-Chip device integrating a microfluidic chip, organic LEDs and photodetectors

Major Pros:

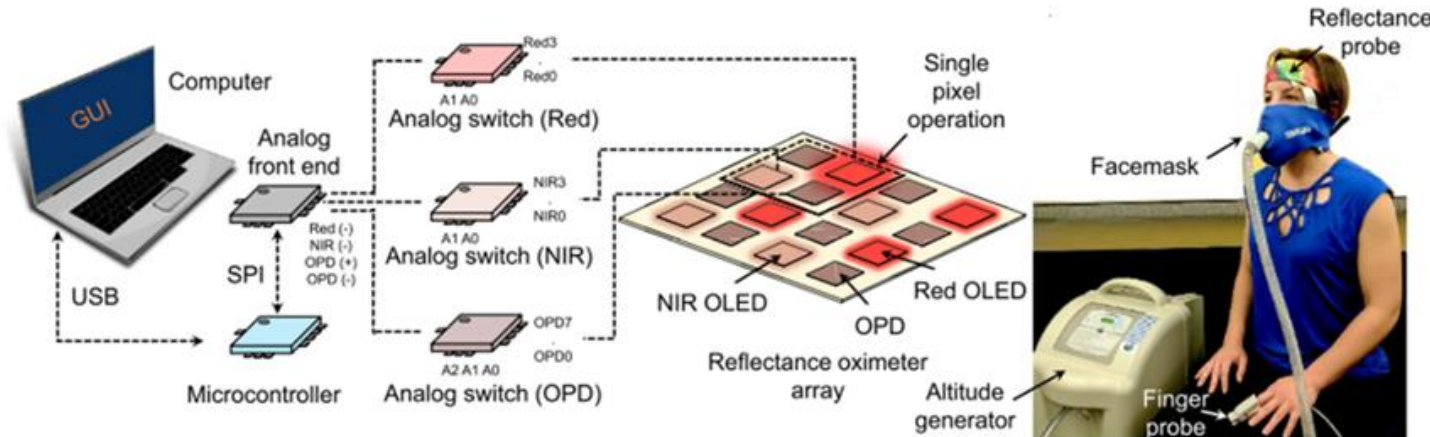
- Avoidance of bulky optical light-sources/detectors and photonic components
- Higher level of components integration
- Real-time in-situ quantitative diagnostic tests

Organic optoelectronics into biosensors



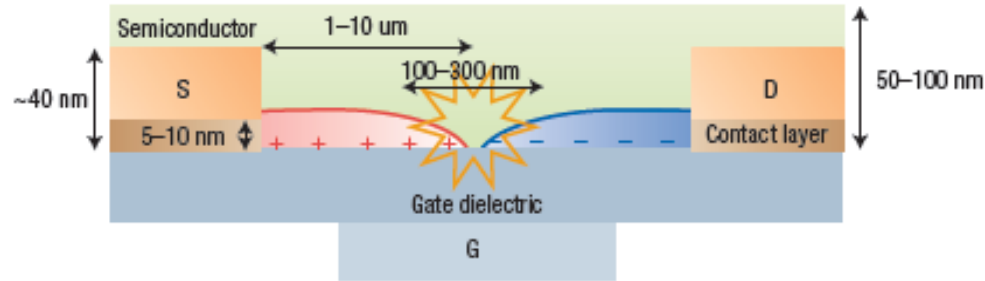
Algal fluorescence sensor based on a microfluidic chip comprising:

- OLED
- OPD
- emission filter
- excitation filter



Reflectance oximeter system, where each pixel comprising one red OLED, one near-infrared (NIR) OLED and two OPDs, is connected to an instrument for driving the devices

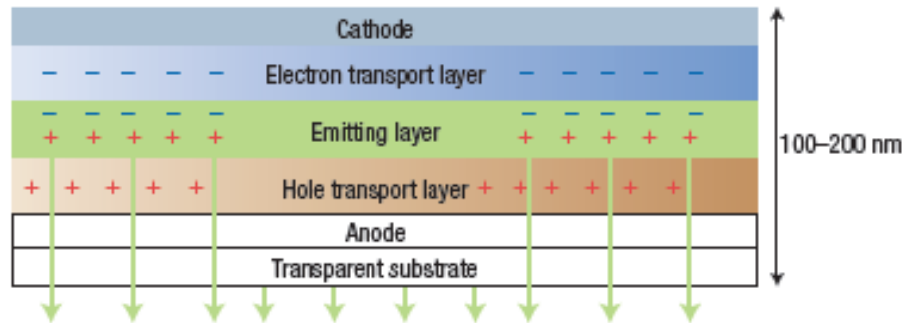
OLET vs OLED



$$E_{field} \sim 10^4 \text{ V/cm}$$

HORIZONTAL TRANSPORT GEOMETRY

FIELD-EFFECT CHARGE TRANSPORT



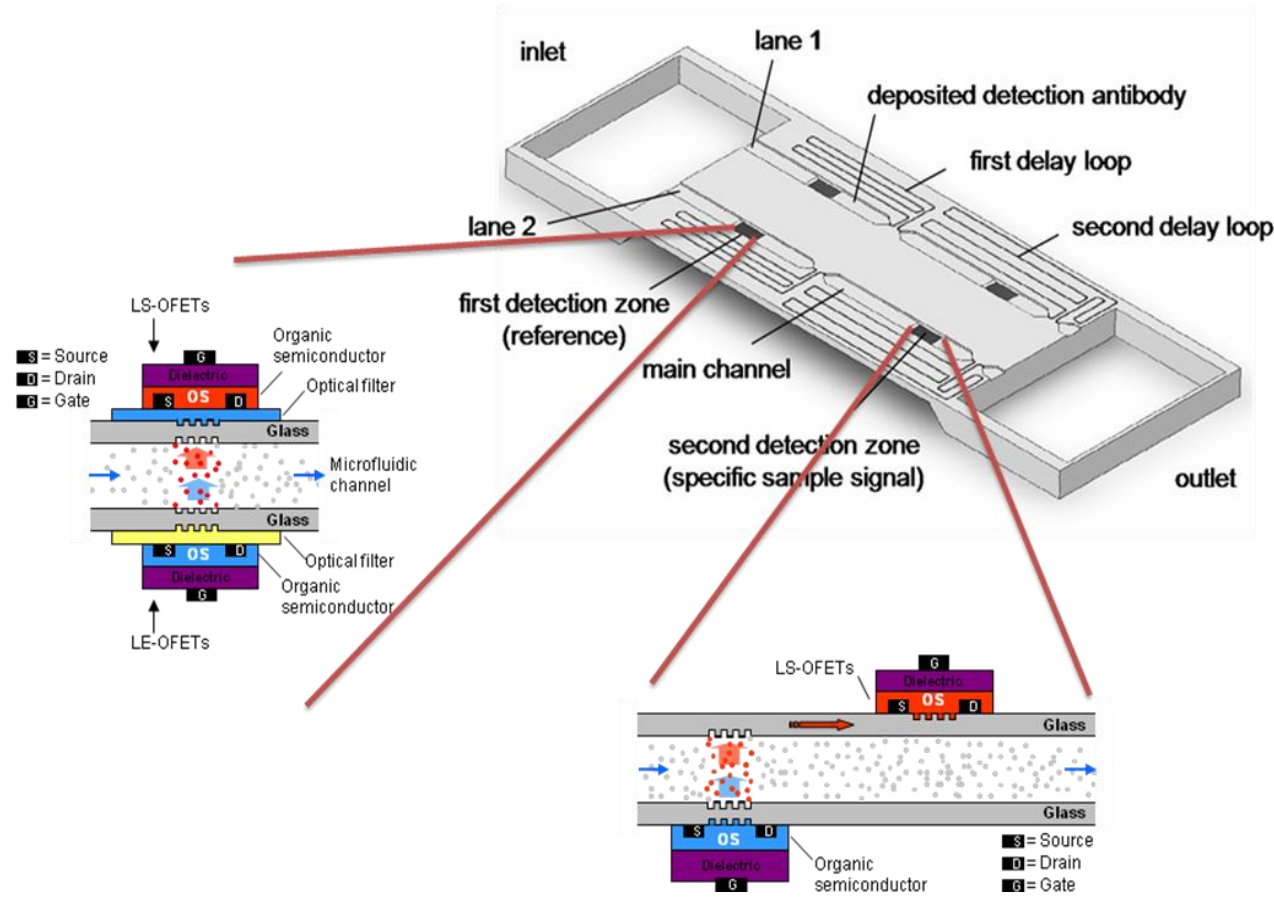
$$E_{field} \sim 10^6 \text{ V/cm}$$

VERTICAL TRANSPORT GEOMETRY

BULK CHARGE TRANSPORT

- ❑ Higher brightness
due to lower exciton quenching by interaction with charges, electric field and metal electrodes
- ❑ Higher and balanced charge mobility (10^{-1} vs 10^{-4})
- ❑ Higher current densities (10 vs 10^{-3})
- ❑ Less manufacturing

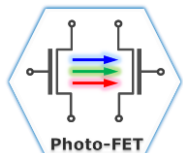
Integrated FET photonic systems for biodiagnostics and sensing



Integration of field-effect transistor devices into microfluidic chip for in-situ detection:

*Multifunctional OFETs
Nanophotonics*

- Both fluorescence and label-free detection is allowed
- Low-cost and portable device
- High throughput
- High sensitivity and high specificity



PhotoFET Project (ICT-2009.3.8)

Disposable device for diagnosis of myocardial infarction + determination of severity

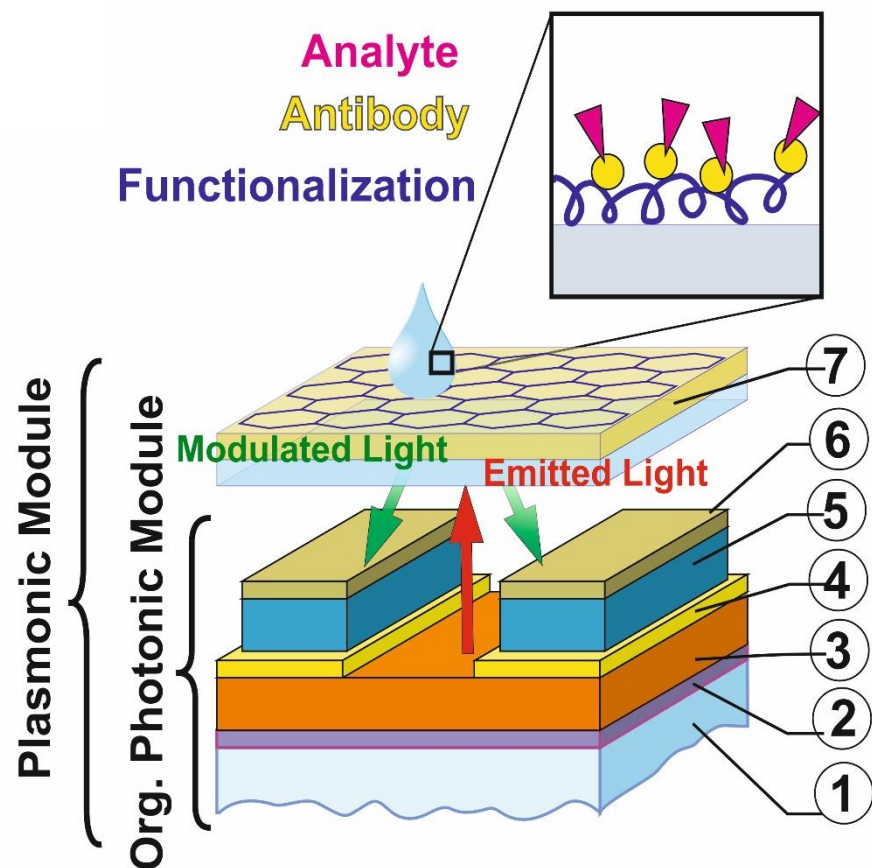
Photonic FET Approach

Major benefits:

- ❑ **Pre-fabrication** on the substrate:
optimal registration between photonic devices and fluidic chip
- ❑ Simplified photonic device **fabrication processing**:
potentially single layer devices can be used
- ❑ Improved **optical coupling** and guiding:
significant performance gains can be expected
- ❑ Straightforward **integration of auxiliary transistors**:
improved electrical driving and signal amplification at the point-of-generation

CONCEPT

Optoplasmonic module

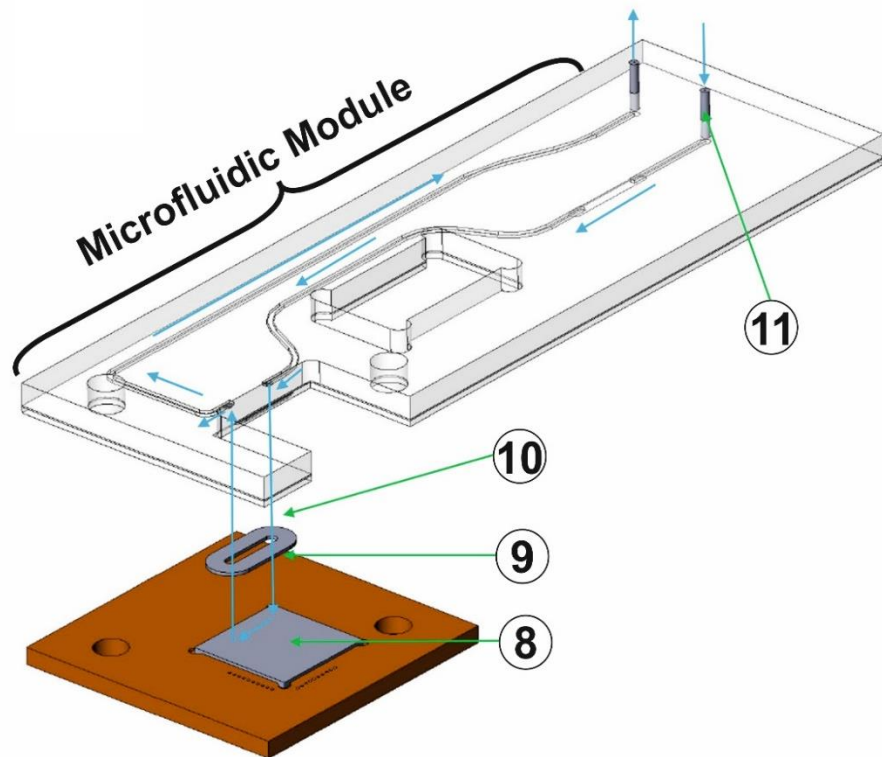


1. Chip substrate
2. Gate electrode and dielectric
3. OLET active layer
4. OLET source/drain and OPD anode
5. OPD organic stack
6. OPD cathode
7. Nanoplasmonic grating

- Inherent Multiplexing
- Monolithic Integration
- Optic-less approach

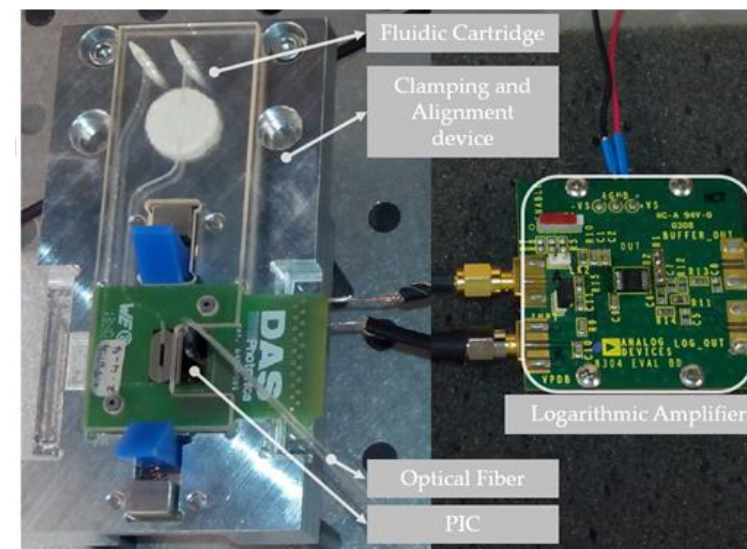
CONCEPT

Manual/automated sensor



- 8. Optoplasmonic module
- 9. Sealing
- 10. Flow direction of the sample
- 11. Connection to the milk line

- Automatization of assay procedure
- Evaluation of flow velocities and reagent volumes
- Specification for cartridge development

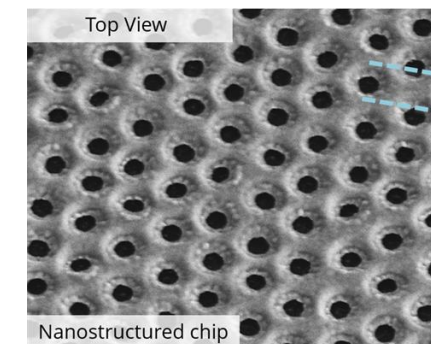


SENSOR BUILDING BLOCKS

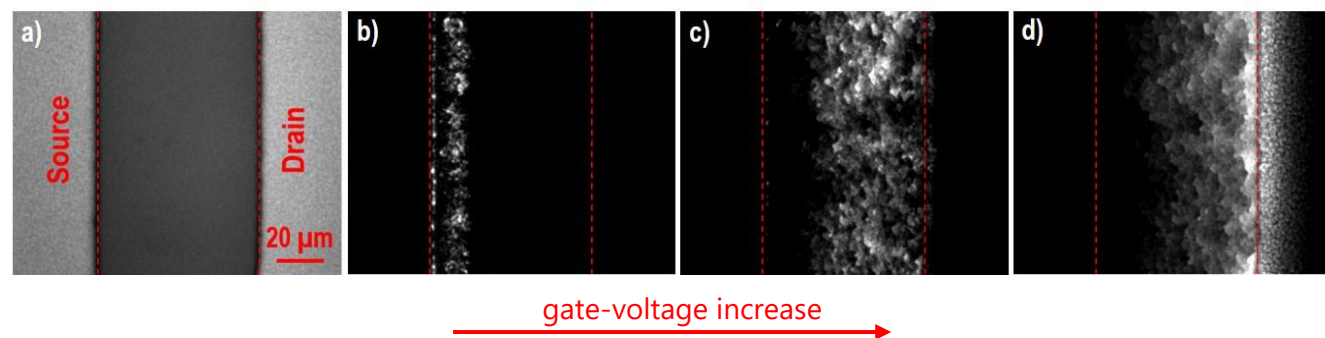
- ❑ Non-conventional nanostructured plasmonic surfaces: to detect refractive index changes onto grating surface opposite to where the excitation light is impinging

Patent WO2010146160, 23-12-2010

Patent WO 2013007448 A1, 18-01-2013



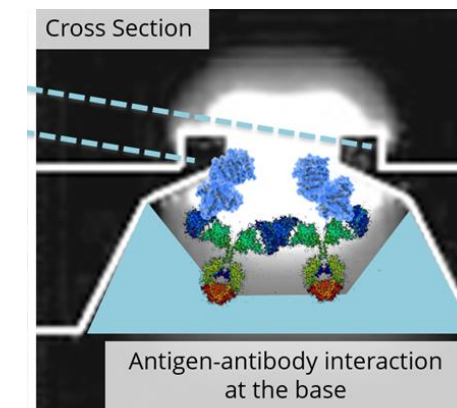
- ❑ Light-coupling in the detection due to electronically-controlled spatial modulation of emission zone in OLET



Laser Photonics Rev. 7, No. 6, 1011–1019 (2013)

- ❑ Recombinant antibody technology for increasing the specificity of the assay and reducing the inhibiting matrix effect

Biosensors and Bioelectronics, 2006, 21: 1141



NANOPLASMONIC GRATING COMPONENT

Wet Lithography method

- grid of polymeric pillars embedded in a gold matrix
- subwavelength holes arrays generate an enhancement of the transmitted signal

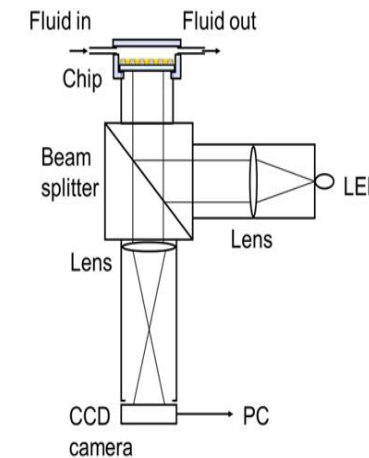
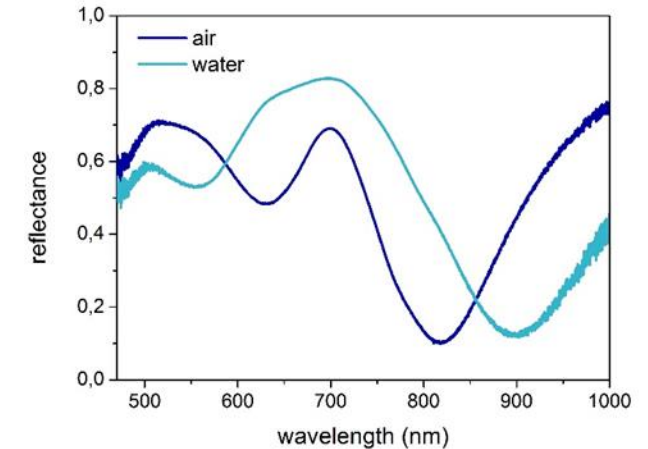
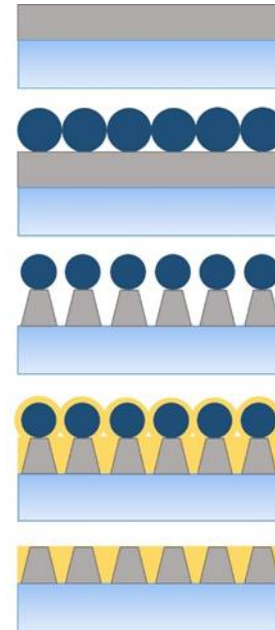
Reflectance signal change during media change

Conventional read-out

A fluidic flow cell with a plasmonic grating is put into the system

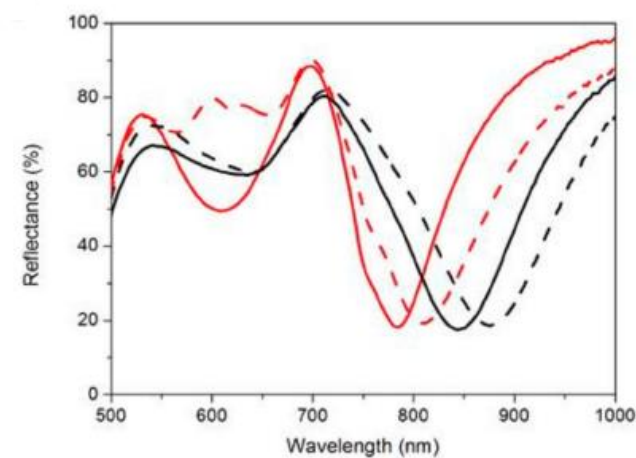
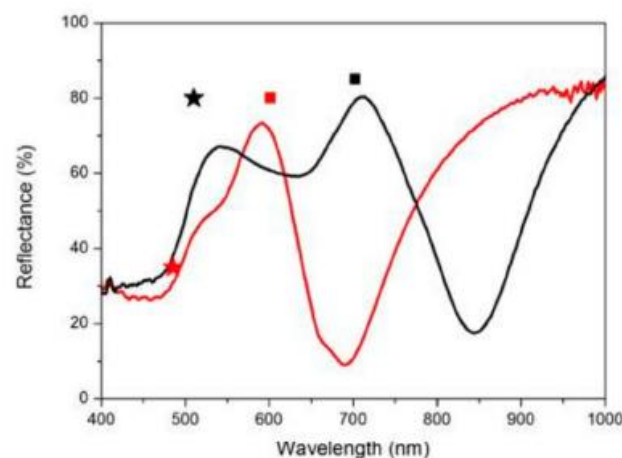
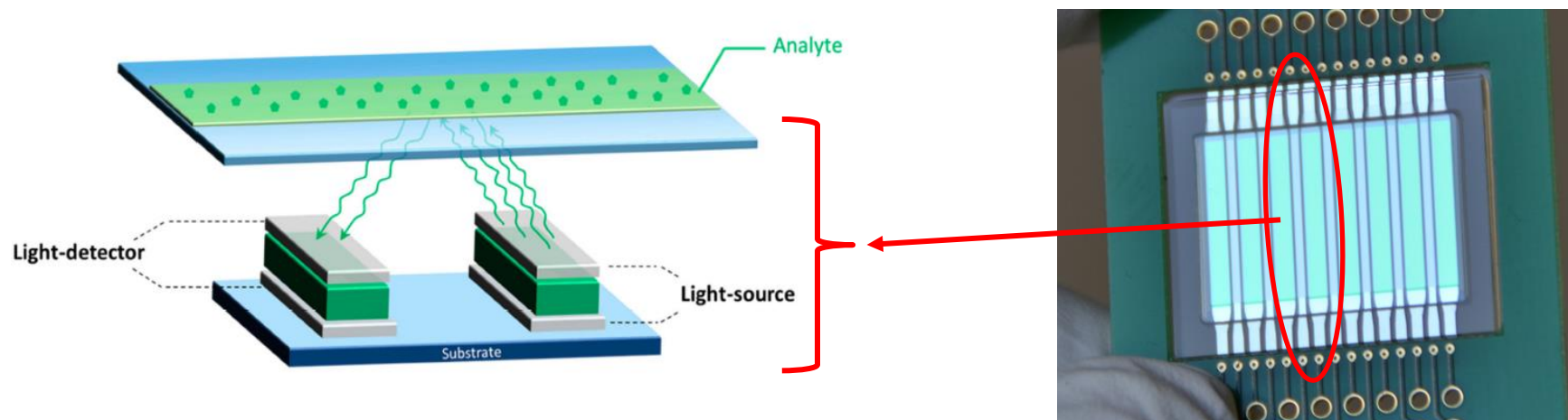
Standard Parameters

- Excitation wavelength 900nm
- PMMA layer ~ 100 nm
- Colloids diameter = 500 nm
- Gold layer ~ 100 nm



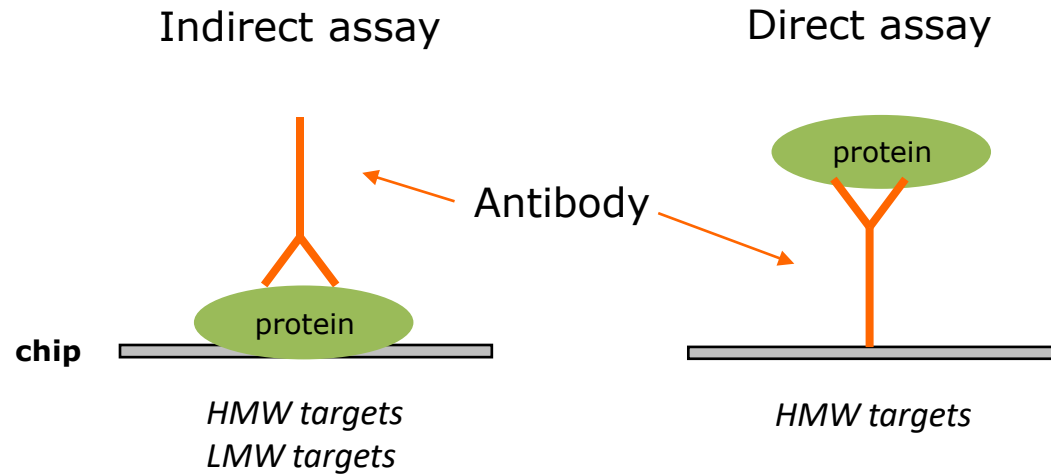
Conventional read out

THE SENSOR: ASSEMBLY AND EXPECTED OUTPUT



Modifications of the grating geometry - lattice pitch (*left*) and hole size (*right*): different response to the **probing light** and the **medium** in contact with the grating surface

ASSAY CONSTRUCTION and FORMATS



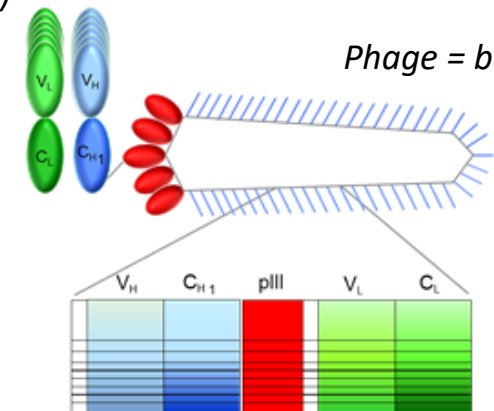
Biacore 3000



Biotechnologies implemented:

- Monoclonal antibodies
- Novel recombinant antibodies discovered from antibody phage display libraries

Antibody (Fab)



Corresponding antibody gene inside the phage

MOLOKO TARGET ANALYSIS

- ❑ inherence to milk safety and milk quality
- ❑ typology of the detected compounds
- ❑ availability or feasibility for the realization of the immunoassays for the detection
- ❑ positioning with respect to the state-of-the-art detection ranges and MRLs evaluation (where possible) of the detection range by a similar detection system based on SPR detection principle

QUALITY

Lactoferrin (Lf)

κ-Casein (κC)

κ-Casein (B)

β-Casein A2A2 (CA2)

SAFETY

Streptomycin (Strep)

SEA/SEB

Aflatoxin M₁ (AFM₁)

Penicillins (Pen)

Cephalosporins (Ceph)

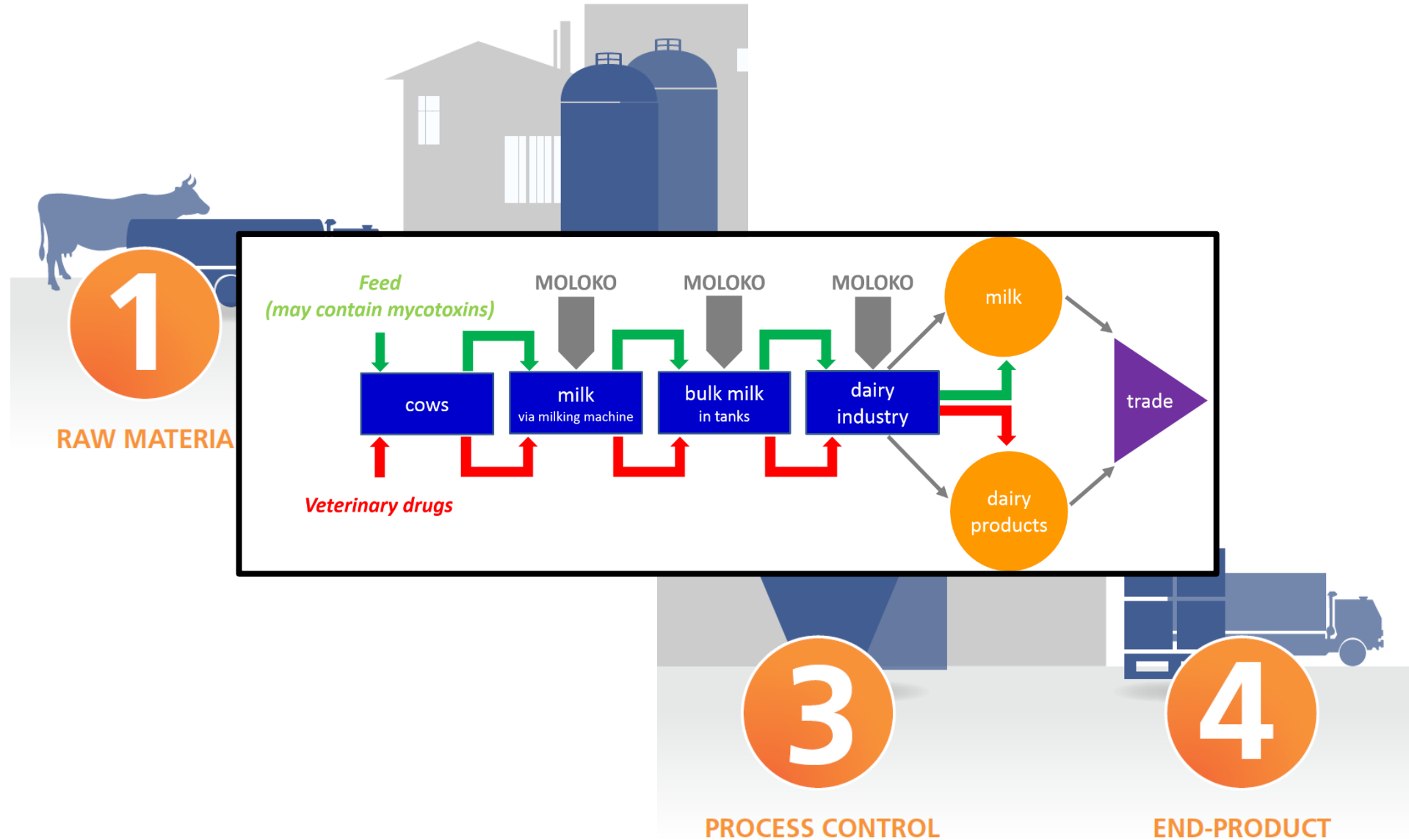
Tetracyclines (TET)

Quinolones (Quin)

Sulphonamides (Sulph)

Alkaline Phosphatase (AP)

ONLINE CONTROL IN MILK SUPPLY CHAIN



The Sensor Device

- *Based on Surface Plasmonic Resonance (SPR) technology, detects variation of the refractive index on a gold nanostructured surface (nanoplasmonic grating)*

The Optics

- *Optic-less approach: planar light-source and light-detector are mounted on the underside of the nanostructured surface which detects changes on the surface*

Detecting Analytes

- *On top surface of the gold nanostructured surface there are antibodies (immunoassay diagnostics)*

Sampling

- *Microfluidics deliver the milk sample to the antibodies*

Detection

- *Any target molecules in the milk bind to the antibodies*

Analysis

- *The sensor detects how many of the antibodies are now bound to the target molecule (less than 10 minutes)*

Reuse

- *The surface is regenerated ready for the next test*

OUTLOOK

- ❑ Self-managing and automatic miniaturized integrated photonic sensor
- ❑ Monolithic integration of Organic PhOtonics and Nanoplasmonic technologies
- ❑ Multiplexing detection: up to 10 analytes among QUALITY and SAFETY parameters
- ❑ Effectiveness and market-placement of the engineered functional prototype
- ❑ Cost-reduction along the severe logistically-spread value chain of milk

for more info



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THANKS FOR YOUR
ATTENTION !

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