# Critical allergens in the dairy sector and how they can be detected







HELLE MADSEN FOOD DIAGNOSTICS





#### The Seven Principles of HACCP

- 1) Conduct a hazard analyis
- Determine the Critical Control Points (CCPs)
- 3) Establish critical limits
- 4) Establish a system to monitor control of the CCPs
- 5) Establish corrective actions
- 6) Establish verification procedures
- 7) Establish recordkeeping procedures



## Prerequisite Programs

- Sanitary design: equipment/facility
- Personnel hygiene practices
- Sanitation of equipment/facility
- Preventive maintenance
- Training of employees

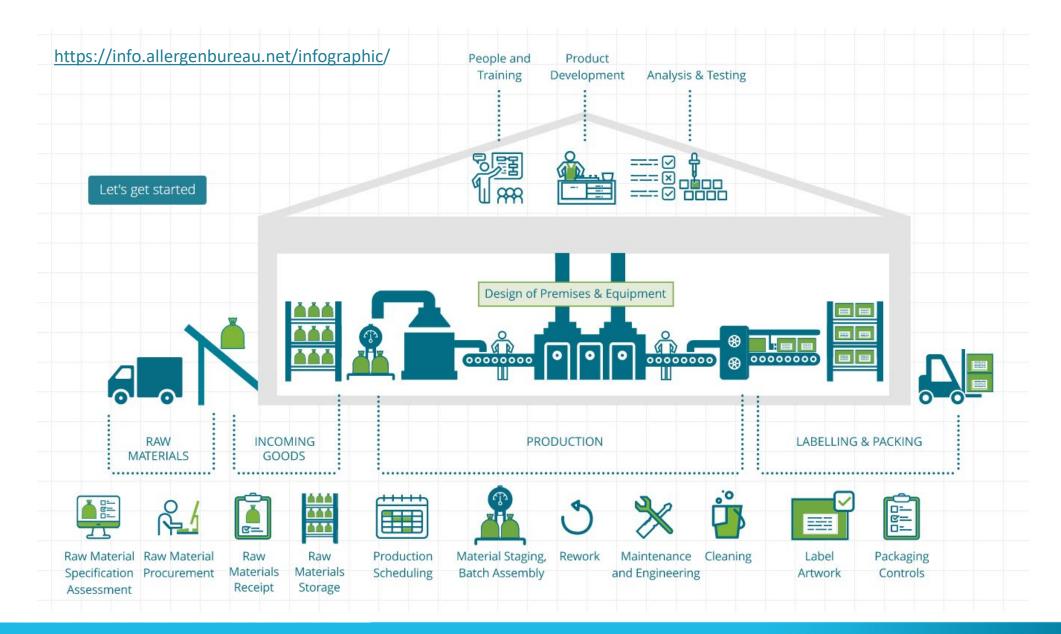


#### Have an Allergen management program in place

An Allergen Management Program (AMP) is a documented systematic approach towards identifying and controlling allergens in a food facility. It is applicable to all levels and all areas of a food company and sets the approach to the control and management of allergens.

An allergen risk review can assist in identifying areas that need to be included while developing an AMP or when updating one that is already in place. An allergen risk review requires the support of many parts of the business including management. It should be repeated regularly (such as when HACCP reviews are conducted) as well as after any changes to staff, suppliers, equipment, materials, scheduling, recipes, sites etc. and the AMP should be updated accordingly.







# HACCP - Critical control procedures for allergen control Food industry → areas to test for allergens

Raw Production Finished Process Product



# HACCP - Critical control procedures for allergen control Food industry → areas to test for allergens

#### Raw Materials

- Incoming goods
- Vehicles, Containers
- · Warehouse
- Check for spillages
- Verify cleaning efficiency
- · Supplier audit

# Production Process

- Detect crosscontamination in shared equipment and in case of linesharing
- Verify cleaning efficiency
- Check for spillages and dust

# Finished Product

- Verify correct labeling
- Verify cleaning efficiency
- Check for spillages



#### What to do with a postive result?

(From an industry perspective)

#### Raw Materials

- · Reject
- Designate to other product

# Production Process

- · Clean again
- Verify cleaning efficiancy

# Finished Product

- · Confirm result
- Redirect products, re-work, re-label
- Stop sales, recall
- Destroy



#### How to test

- Audit/Certificates: suppliers
- Cleaning control: production and storage, equipment, instruments, tools, transport
- (Allergen) swab test: production and storage, equipment, instruments, tools, transport
- ELISA: ingredients, semi-finished products, finished products
- PCR: ingredients, semi-finished products, finished products
- Enzymatic: ingredients, semi-finished products, finished products
- Certified lab.: ingredients, finished products



## Test Systems

- Lateral Flow Device (dip stick)
   Qualitative, detects proteins
- **ELISA**Quantitative, detects proteins
- PCR
   Qualitative/quantitative, detects DNA
- Enzymatic

  Quantitative, detects sugars, acids and others



#### PRØVEUDTAGNING

Garbage in, Garbage out!



### **Lateral Flow Device**





#### Lateral Flow Device - Results





#### **Lateral Flow Device**

- Detects proteins,
   e.g. allergens, by
   means of specific
   antibodies
- On site use possible
- Swabbing procedures available

- For easy matrices only
- No quantification



# ELISA – Sample Extraction









# ELISA – TEST Implementation





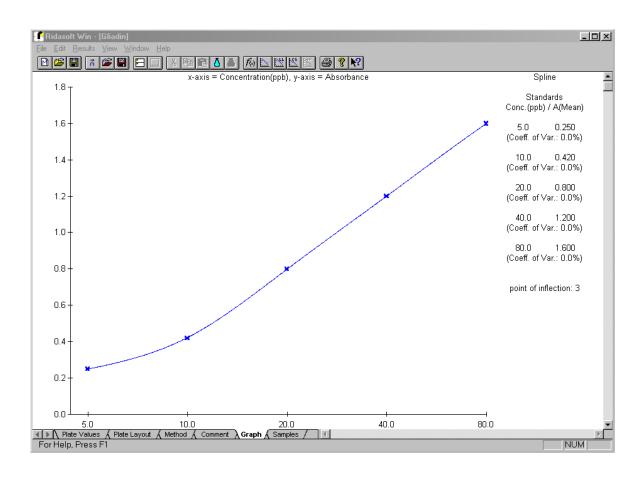








#### ELISA – Calculate Results





#### **ELISA**

- Detects proteins, e.g. allergens, by means of specific antibodies
- Established technology
- Quantitative method

- Sensitive to matrix interference
- Comparison (calibration) difficult



#### Real-Time PCR



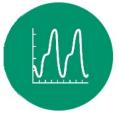
**PREP** kit

Allergen kit

**PCR Cycler** 



1. DNA-Preparation



2. Amplification + Detection



3. Results



#### **PCR**



- Amplification by method
- DNA is very stable
- More than one allergen at a time



 Less sensitive in certain cases



## Enzymatic – RIDA Cube

For non-protein allergens: Lactose and sulfite













### Enzymatic

- Detects sugars, acids and other
- On site use possible
- Quantitative method

- Mostly for easy matrices
- Comparison (calibration) difficult



















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