

WHY IS MILK AND WHEY QUALITY IMPORTANT?



WHEY PRODUCTION

Dairy Farm

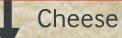
Milk

Dairy Site

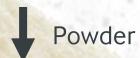


Whey process site



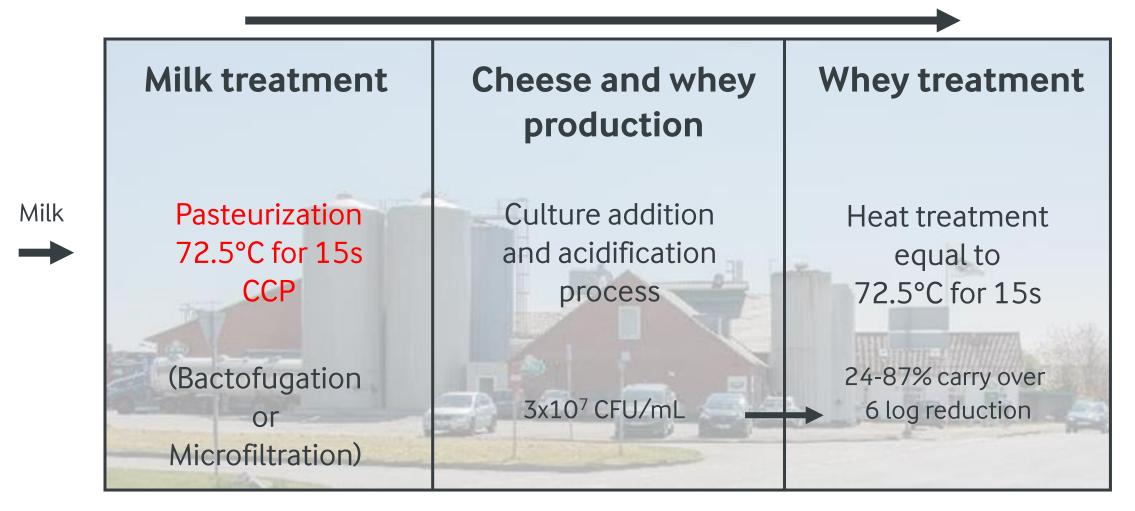








Arla Foods Ingredients
Discovering the wonders of whey







Pasteurization 72.5°C for 15s CCP

(Bactofugation or Microfiltration)



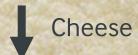
Dairy Site Dairy Farm Milk treatment Cheese and whey Whey treatment production Milk Pasteurization Heat treatment 72.5°C for 15s Culture addition 72.5°C for 15s CCP and acidification process (Bactofugation 24-87% carry over 3*10^7 CFU/mL Microfiltration)

Whey process site

equal to

6 log reduction











Arla Foods Ingredients Discovering the wonders of whey (Aria)

WHEY PRODUCTION

Whey processing site (DP)



No whey heat treatments at Danmark Protein

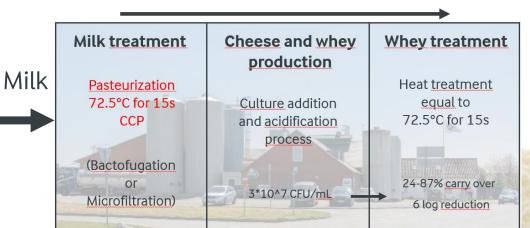
Whey is upconcentrated = Bacteria is upconcentrated

Drying is not a kill step



Microbiological analysis







Whey



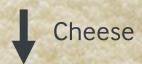
Whey processing site (DP)



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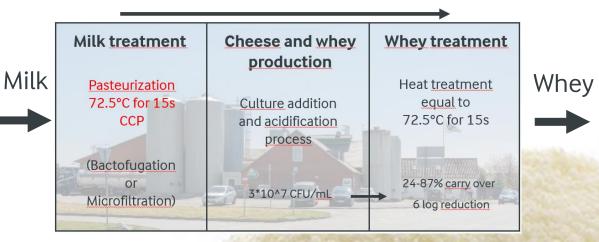




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CASE STUDY





Whey processing site (DP)

No heat treatments at Danmark Protein

Whey is upconcentrated = bacteria is upconcentrated

Drying is not a kill step

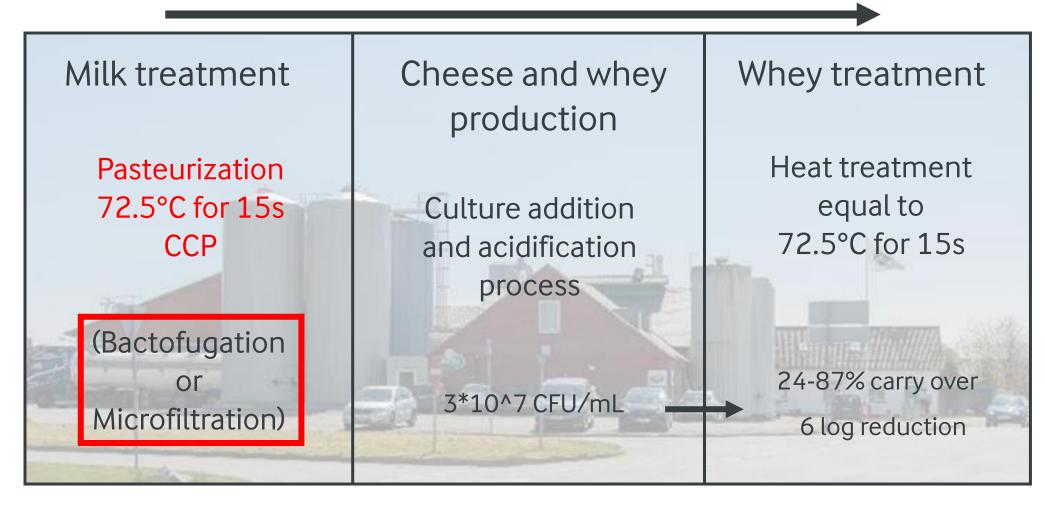


Cheese





CASE STUDY

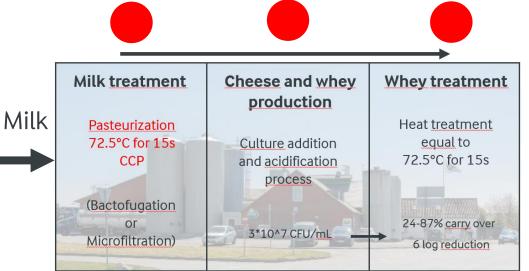






CASE STUDY











Evaporated skim milk concentrate (SMC)

Streptococcus thermophilus wt









TAKE HOME MESSAGES

• For AFI the whey quality is of paramount importance for our products and end users



- Whey heat treatment must be effective (6 log reduction)
- S. thermophilus wt species (thermoresistant species in general) and sporeforming bacteria are bad news
- Producing good quality whey, gives good quality cheese. Whey quality data can be used effectively for cheese production
- New analysis methods are under development

